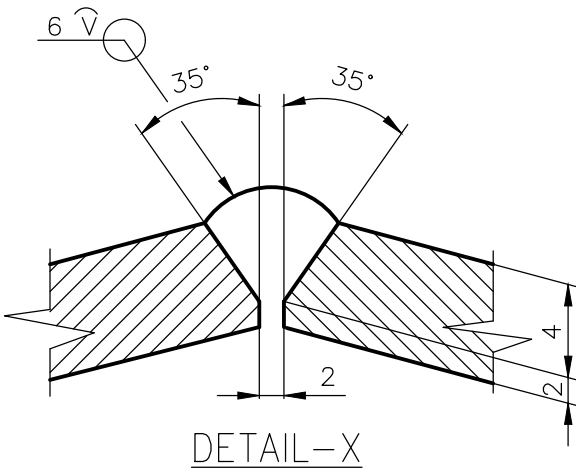
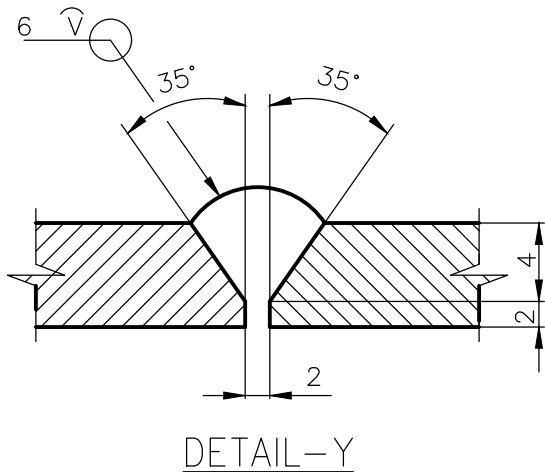
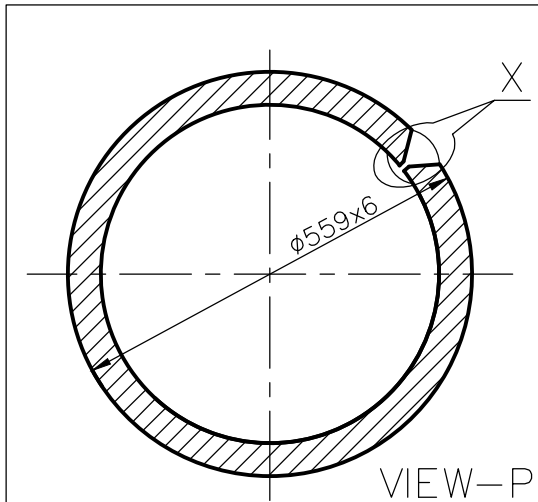
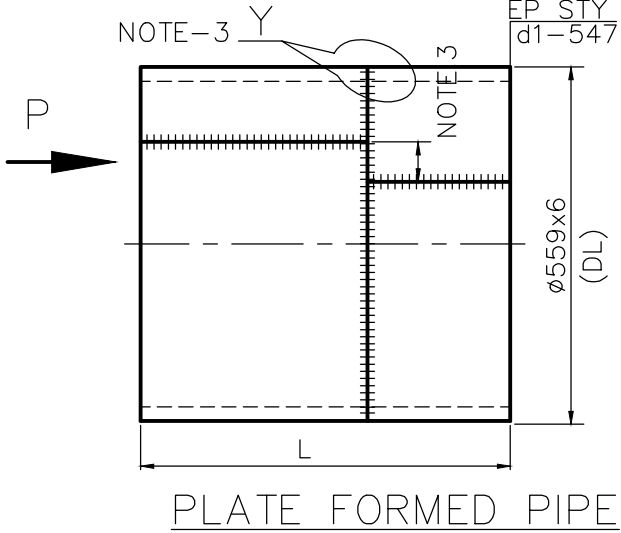
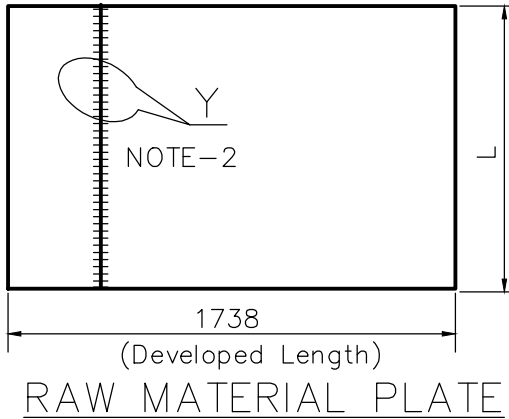


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3-80-655-35528

DRAWING No



NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

01	11	11	PLATE PL.6x1738xL=4000	3-80-655-35528		SA 516 Gr.70	C	327	141
									1
01	10	10	PLATE PL.6x1738xL=6283	3-80-655-35528		SA 516 Gr.70	C	514	222
									1
	09	09	PLATE PL.6x1738xL=500	3-80-655-35528		SA 516 Gr.70	C	40	929
									1
	08	08	PLATE PL.6x1738xL=1350	3-80-655-35528		SA 516 Gr.70	C	110	510
									1
	07	07	PLATE PL.6x1738xL=798	3-80-655-35528		SA 516 Gr.70	C	65	294
									1
	06	06	PLATE PL.6x1738xL=368	3-80-655-35528		SA 516 Gr.70	C	30	124
									1
	05	05	PLATE PL.6x1738xL=1143	3-80-655-35528		SA 516 Gr.70	C	93	522
									1
	04	04	PLATE PL.6x1738xL=2181	3-80-655-35528		SA 516 Gr.70	C	178	500
									1
	03	03	PLATE PL.6x1738xL=6178	3-80-655-35528		SA 516 Gr.70	C	505	628
									1
	02	02	PLATE PL.6x1738xL=6783	3-80-655-35528		SA 516 Gr.70	C	555	143
									1
01	01	01	PLATE PL.6x1738xL=6671	3-80-655-35528		SA 516 Gr.70	C	545	833
									1
VAR NO.	ITEM NO.	DESCRIPTION		DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
					VAR NO.	MATERIAL SPEC.	C	QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME E.PYRIA	SIGN -sd-	DATE 27.02.19	NO OF ITEMS
CHD	SARAVANAN.C	-sd-	27.02.19	
APPD	KVR	-sd-	27.02.19	

REV 01	DATE 24.07.19	ALTERED APPROVED	M.P.K TRINADH
ZONE	VARIANTS LENGTH ALTERED. REVISION MARKED AS 01		

DEPT. CODE	GRADE OF UN TOL. DIM C/M/F	SCALE N.T.S	WEIGHT (Kg). ----	NAME OF ORIGINAL ORGANISATION ----	ITEM No.
TITLE PLATE FORMED PIPE (OD559x6)				CARD CODE U 01	REV DRAWING No. 3-80-655-35528 01